FULL VISION DOOR ALUMINUM FRAME THICKNESS: 13/4"





# FEATURES AND BENEFITS

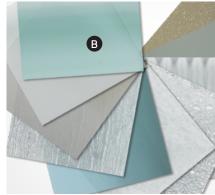
# A 6 1/4" TUBULAR EXTRUSIONS

- Built with 6 1/4" extrusion at perimeter (top, bottom and double hinge end) for more structural strength.
- Less quantity of extrusions provide a more aesthetic and modern look.
   Thus, the windows are bigger to let in maximum light.



# **B** CHOICE OF WINDOWS

- More then 20 types of glass are available for a look that blends beautifully with the architectural style of the building.
- Meets all safety requirements since most types of glass are offered tempered or non-tempered.



# **C** FLAWLESS FINISH

- **Highly precise finish** of the assembly joints for a more attractive structure.
- Built with thermo windows that completely cover up the spacer and the silicone glazing.



# **COLORS**

Standard

Semi-custom†

White Anodized Black Desert Sand / Sahara Claystone / Sandstone Sandston

<sup>&</sup>lt;sup>†</sup> Semi-custom color doors are coated with an acrylic resin-based liquid painting.

#### PANEL CONSTRUCTION

- 1 1 34" (44.5 mm) thick door
  - Tubular aluminum extrusion (6063 T5), 1/6" (1.6 mm) thick
  - Rigid vinyl (PVC) pane molding
  - Thicker extrusion 1/8" (3.2 mm) at fastening points for more strength
  - 6 1/4" (159 mm) perimeter extrusion (top, bottom and double hinge end)
- 2 Weatherstripping between sections efficiently prevents air infiltration.
- 3 U-shaped tubular bottom weatherstripping made of thermoplastic elastomer (TPE) ensures the weathertightness of the threshold Remains flexible and watertight during cold weather, to -62°F (-52°C).
- 4 Perimeter weatherstripping (jambs and lintel) Aluminum extrusion base with double-edge weatherstripping in arctic vinyl.
- 5 Hinges equally spaced on the door for a better look.
- Integral **reinforcement strut** for doors 14' (4267 mm) wide and over.

IMPORTANT: The full vision door should not be used for insulation properties.

SIZES	ı	Number of units per section <sup>1</sup>	Widths
Widths In 1" (25 mm) increments	From 4' to 24' (1.2 m to 7.3 m)	2	<b>96" to 111"</b> (2438 mm to 2819 mm)
Heights In 1" (25 mm) increments	From 6' to 18' (1.8 m to 5.5 m)	3	112" to 147" (2845 mm to 3734 mm)
		4	148" to 194" (3759 mm to 4928 mm)
		5	<b>195" to 230"</b> (4953 mm to 5842 mm)
<sup>1</sup> Contact our Technical Department for the possibility of modifying the number of units per section.		6	231" to 264" (5867 mm to 6706 mm)
		7	<b>265" to 288"</b> (6731 mm to 7315 mm)

#### **PANELS DESIGNS**



Clear Anodized



Clear Anodized with Kick Proof



### **HARDWARE**

Steel tracks: • 2" (50 mm), 13-gauge or 14-gauge

• 3" (76 mm), 12-gauge

## **WARRANTIES (LIMITED)**

10 years against seal defects on Standard windows 10 years against any perforation of aluminum due to rust 1 year on other door components



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Interior view



White Sandblasted

SuperGrey Tinted

Mirorpane

#### WINDOWS<sup>2</sup>



Clear



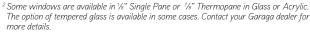
Black Satin



Graylite







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